



PRODUCT: JT Gladiator Molle Panel, Passenger Side

REV: A | 01-10-2023 | R77003

READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.

QUESTIONS? CALL 916-760-4575 M-F 7:00 AM – 5:00 PM PST

The ARS experience includes the ease of installation of our products. We design for most contingencies, but installation may be different based on different Jeep condition, configuration and/or year.

We are continually trying to improve our products and instructions – please help us by providing feedback and pictures if you find any part of the instructions that do not match your Jeep or are not easily understandable.

If you have any difficulties at all, please give us a call. Thank you and enjoy your ARS Products!

IMPORTANT NOTE: We use Stainless Steel Hardware where possible. Therefore, a tube of Silver Anti-seize is provided and should be used on all bolts—only a small amount is needed.

WARRANTY INFORMATION: This article is sold without warranty expressed or implied. No warranty or representation is made as to this products ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the way it is INSTALLED, USED and/or MAINTAINED. THE USER ASSUMES ALL RISK. By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these ARS products from Armored Works, LLC, its affiliates and distributors and agents as is and with all faults. The entire risk as to the quality and performance of these ARS products is with the purchaser. Working on your vehicle can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or safety critical work to a skilled mechanic. We take no responsibility for the incorrect use and/or installation of ARS products.



Section 1: Tools & Notes on Installation

Tools Required: This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets.



T30 Torx Wrench

7/32" Allen Wrench



17/32" Drill Bit

3/4" Socket & Ratchet



3/4" Wrench

HOW TO USE THIS GUIDE: The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom and left to right.

Jeep Model: Instructions may apply to multiple Jeep models but are labeled separately where appropriate (i.e. TJ vs. LJ).

Options: Because of the number of component options we offer, these instructions may contain steps that will not match your configuration. You can skip these steps.

Images: Pictures are provided, and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc.) found in the images.

Installation Notes: Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email techhelp@metalcloak.com

QUESTIONS: Any questions or comments about the instructions? Call us at 916-760-4575 M-F 7:00 AM – 5:00 PM PST.

Section 2: Product Components



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SHEET 1 OF 2

ITEM	PART NUMBER/DESCRIPTION	QTY.
1	CS-0279 BED MOLLE PANEL, JT PASSENGER	1
2	8999 INSTALLATION TOOL, 0.38-16 RIVET NUT	1
HK-77002		
3	FM-06301 OVERSIZED WASHER, 6.4ID X 18.0OD X 1.8TH SS 18-8	3
4	FM-06302 SBHCS, M6X1.0 X 20L SS 18-8 PLAIN	3
5	FS-06049 RIVET NUT, 0.38-16 X 0.31GRIP STL G5 GOLD ZINC	2
6	FS-06198-BZ SBHCSC, 0.38-16 X 0.63L STL G8 BLACK ZINC	2

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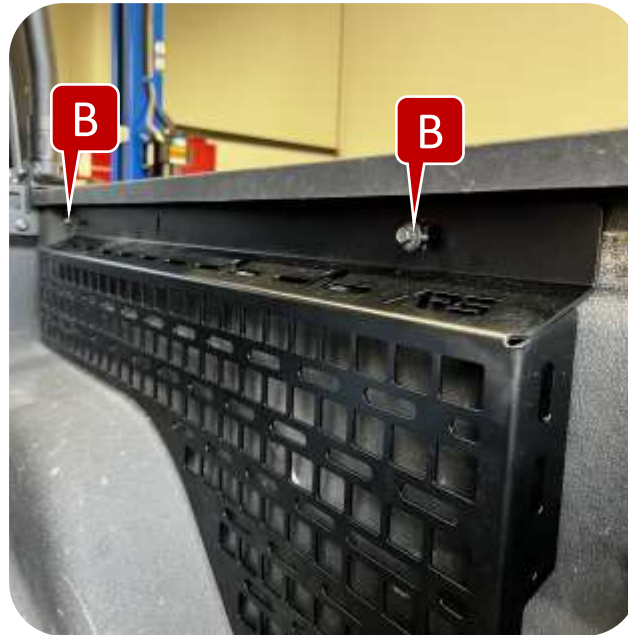
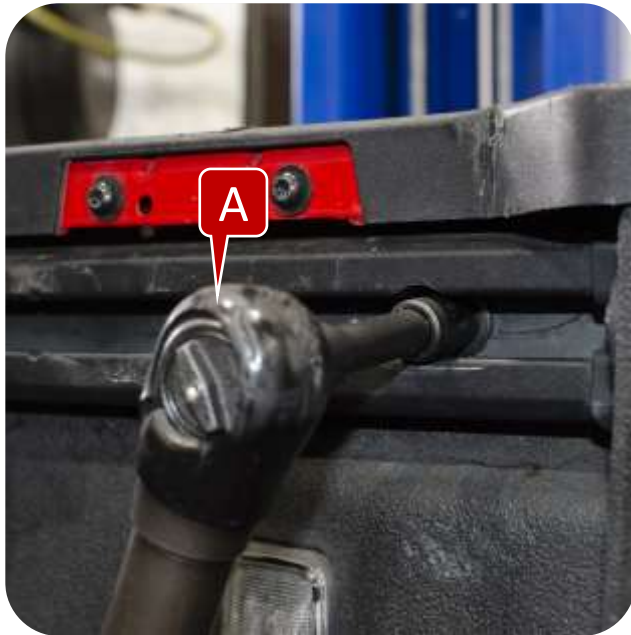
Metal Cloak
 A DIVISION OF ARMORED WORKS, LLC

PART NUMBER/DESCRIPTION
R77003 BED MOLLE PANEL, JT PASSENGER

Section 3: Installation Instructions

Step 1: Preparation for Molle Panel Installation

- A. Remove trail rail with T30 torx.
- B. Put molle panel in place with 2 bolts, loosely enough to be able to adjust the molle panel position.
- C. Position the molle panel where you want it and mark the lower holes to drill in the bed.
- D. Remove the trail rail and molle panel.





Section 3: Installation Instructions

Step 1: Preparation for Molle Panel Installation

E. Center mark the hole and drill the holes using a 17/32 dill bit.

F. Install rivnut using the provided tool and 3/4 wrench.

Note: You might need to clearance the hole in the plastic bracket at the end of the rail closest to the tailgate, to allow the last bolt to be installed. Open to 3/8" hole.



Section 3: Installation Instructions



Step 2: Install the Molle Panel

- G. Reinstall the Molle panel and trail rails.
- H. Using a 7/32" allen wrench tighten down the bolts into the bed floor.
- I. Using a T30 torx wrench tighten the trail rail bolts.
- J. Repeat steps for the other molle panels in the system.

