



Installation Instructions



## PRODUCT: JK Front Shock Mount Kit

REV: D | 02-21-2020 | II-7021

**READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.**

**QUESTIONS? CALL 916-631-8071 M-F 7:00 AM – 5:00 PM PST**

The MetalCloak experience includes the ease of installation of our products. We design for most contingencies, but installation may be different based on different Jeep condition, configuration and/or year.

We are continually trying to improve our products and instructions – please help us by providing feedback and pictures if you find any part of the instructions that do not match your particular Jeep or are not easily understandable.

If you have any difficulties at all, please give us a call. Thank you and enjoy your MetalCloak Products!

**IMPORTANT NOTE: We use Stainless Steel Hardware where possible. Therefore, a tube of Silver Anti-seize is provided and should be used on all bolts—only a small amount is needed.**

**WARRANTY INFORMATION:** This article is sold without warranty expressed or implied. No warranty or representation is made as to this products ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the manner in which it is INSTALLED, USED and/or MAINTAINED. THE USER ASSUMES ALL RISK. By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these MetalCloak products from Armored Works, LLC, its affiliates and distributors and agents as is and with all faults. The entire risk as to the quality and performance of these MetalCloak products is with the purchaser. Working on your vehicle can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or safety critical work to a skilled mechanic. We take no responsibility for the incorrect use and/or installation of MetalCloak products.

## Section 1: Tools & Notes on Installation



**Tools Required:** This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets.



Socket Ratchet Wrench

10MM Socket or Wrench  
16MM (5/8") Socket & Wrench  
19MM (3/4") Socket & Wrench



Electric Drill

"L" Drill  
9/16" Drill



**HOW TO USE THIS GUIDE:** The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom, and left to right.

**Jeep Model:** Instructions may apply to multiple Jeep models, but are labeled separately where appropriate (i.e. TJ vs. LJ).

**Options:** Because of the number of component options we offer, these instructions may contain steps that will not match your particular configuration. You can skip these steps.

**Images:** Pictures are provided and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc) found in the images.

**Installation Notes:** Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email [techhelp@metalcloak.com](mailto:techhelp@metalcloak.com)

**QUESTIONS:** Any questions or comments about the instructions? Call us at 916-631-8071 M-F 7:00 AM – 5:00 PM PST.

## Section 2: Product Components

DC-0001 REV A

SHEET 1 OF 2

ITEM	PART NUMBER/DESCRIPTION	QTY.
1	CP-3703 SHOCK MOUNT BRACKET, JK FRONT	2
HK-7021 [INTERNAL]		
2	FS-05124 HHCS FLANGE SELF-TAP, 0.31-18 X 0.63L STL GF ZINC	2
3	FS-08012 HHCS, 0.5-13 x 1.0L STL G8 ZINC	4
4	FS-08023 WASHER, 0.53ID X 1.06OD X 0.10TH STL ZINC	8
5	FS-08038 SERRATED FLANGE LOCK NUT, 0.5-13 X 0.45H STL GF ZINC	4
6	FS-08127 NYLOCK FLANGE NUT, 0.5-13 X 0.56H STL GF ZINC	4
7	FS-08134 HHCS, 0.5-13 X 2.75L STL G8 ZINC	2
8	SS-0040-022 SPACER, SHOCK MOUNT .5 ID X .75 OD	2
9	SS-0040-064 SPACER, SHOCK MOUNT .5 ID X .75 OD	2
10	FS-08061 HHCS, 0.5-13 X 1.25L STL G8 ZINC	2
11	FS-09032 WASHER, 0.56ID X 1.38OD 0.11TH STL ZINC	2

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**DO NOT SCALE DRAWING**

**Metal Cloak**  
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**PART NUMBER/DESCRIPTION** 7021 6PAK SHOCK MOUNT KIT, FRONT JK

## Section 3: Installation Instructions

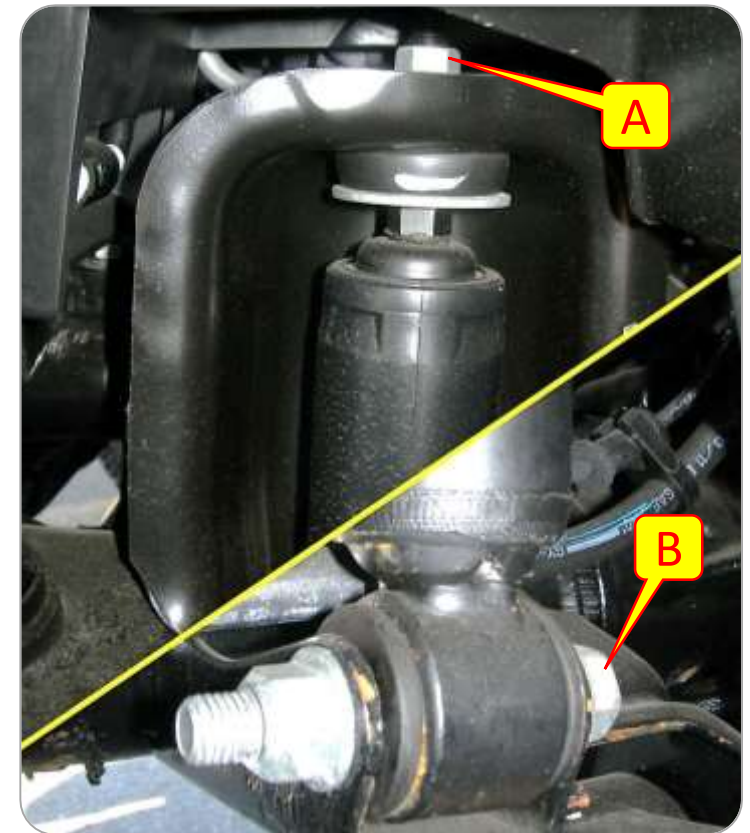
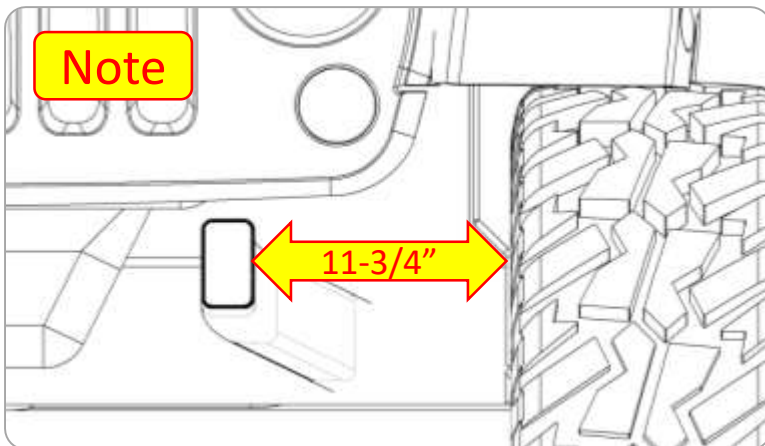


**Important note:** To install lift components you may need to 'droop' your suspension it is strongly recommended the vehicle be placed on an automotive lift and that all appropriate safety precautions be taken to properly secure the vehicle. Always use axle stands to support the axle when the suspension components are disconnected to ensure the integrity of your suspension system during the installation process.

### Step 1: Remove Stock Components

**Important Note:** To prevent tires from rubbing the shocks at full turn and flex, a clearance of 11-3/4" between inner wall of the tire and the outside of the frame rail is recommended. Wheel backspacing, wheel spacers, axle width and tire width can effect this value. We recommend a wheel backspacing of less than or equal to 4.0" for most common vehicle builds.

- Use a 16MM (5/8") Socket and Wrench to remove the stock nut on top of the upper shock mount tower.
- Use a 19MM (3/4") Socket and Wrench to remove the stock nut and bolt from the lower shock mount bracket located on the axle.
- Use a 10MM Socket to remove the M6 bolt that holds the brake line bracket. Push the brake line out of the way (to the rear) to make room for trimming the shock mount tower.

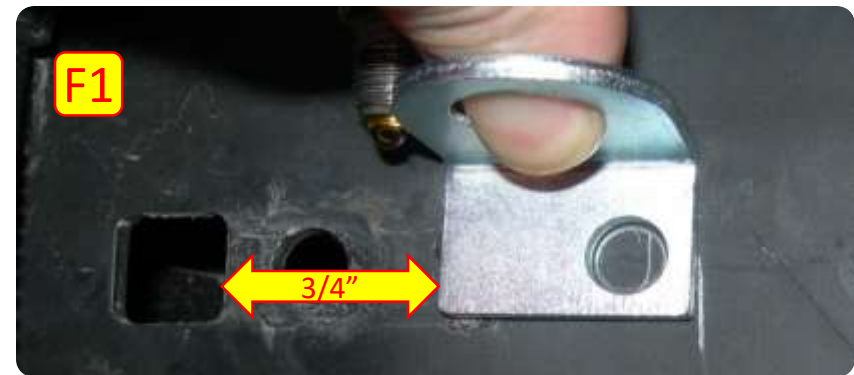
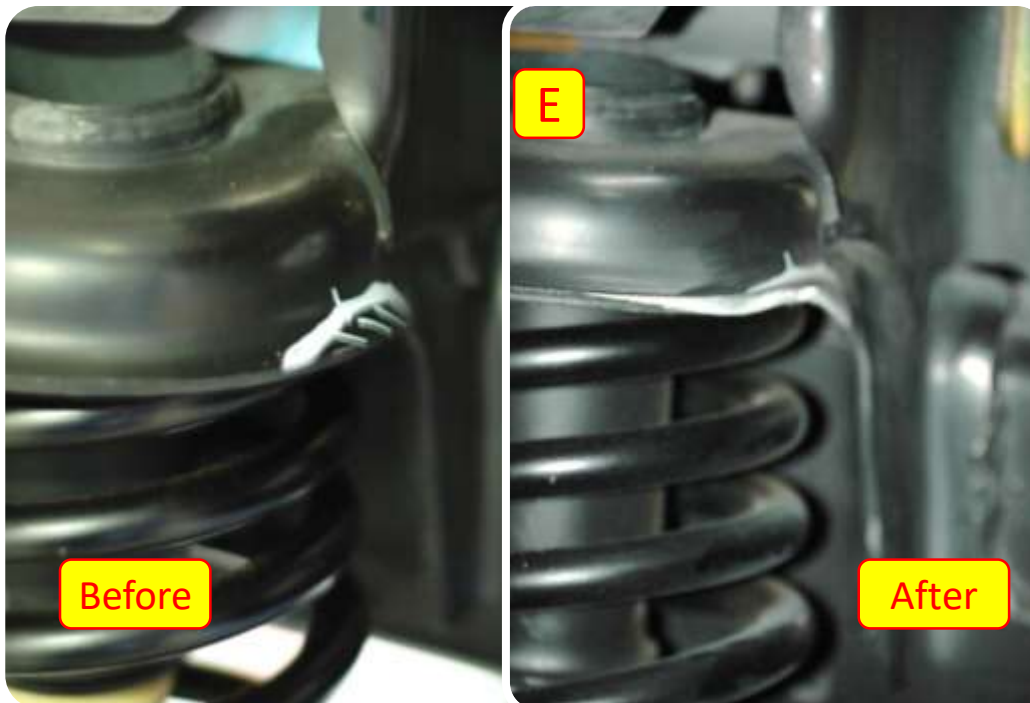
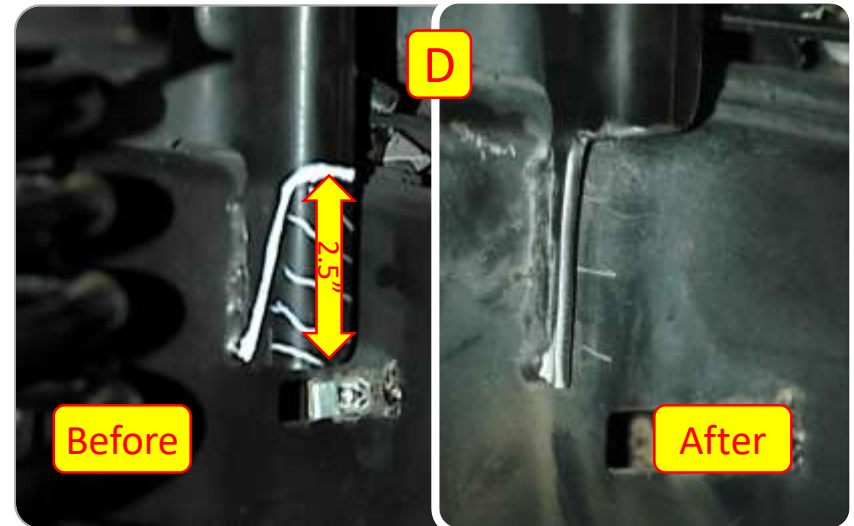




## Section 3: Installation Instructions

### Step 2: Trim Stock Brackets

- D. Mark the bottom of the shock mount tower 2.5" from the bottom of the bracket, but do not trim the stock weld.
- E. Also, mark the upper spring bucket to trim. Simply remove the flared "lip" to create additional clearance for the 6-Pak shock.
- F. If you have an "L" style brake line mounting bracket [F1] then you will need to relocate the brake line mounting bracket a minimum 3/4" toward the rear of the vehicle. Use an "L" sized drill to drill a new hole for the provided 5/16" Self-Tapping Screw (an "L" drill is .290"; 9/32" is close in size and should work). On some newer JK models the stock bracket [F2] can simply be re-installed after trimming.



## Section 3: Installation Instructions

### Step 3: Install Upper Shock Mount Bracket

- G. Align the top 2 holes of the Upper Shock Mount Bracket to the stock holes of the shock mount tower. Install the provided 1/2"-13 Hex Cap Screws with a 1/2" Washer under the head, backed by 1/2" Flange Lock Nuts; finger-tighten the hardware.
- H. Center the Bracket in the shock mount tower. Mark the bottom hole, drill a 9/16" hole in this location, and install the third 1/2" Screw in this hole. Fully tighten all 1/2" hardware.
- I. Install the upper 6-Pak Shock Rod End using the provided 1/2"-13 x 2.5" Hex Head Screw, Washer, Spacers and Flange Nut.
- J. Install the bottom 6-Pak Shock Rod End into the stock mounting bracket using stock hardware and offset spacers provided.

