



PRODUCT: RAM Rear Bump Stop 3in Extensions

REV: A | 09-15-2021 | II-8044

READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.

QUESTIONS? CALL 916-631-8071 M-F 7:00 AM – 5:00 PM PST

The MetalCloak experience includes the ease of installation of our products. We design for most contingencies, but installation may be different based on different vehicle condition, configuration and/or year.

We are continually trying to improve our products and instructions – please help us by providing feedback and pictures if you find any part of the instructions that do not match your particular vehicle or are not easily understandable.

If you have any difficulties at all, please give us a call. Thank you and enjoy your MetalCloak Products!

IMPORTANT NOTE: We use Stainless Steel Hardware where possible. Therefore, a tube of Silver Anti-seize is provided and should be used on all bolts—only a small amount is needed.

WARRANTY INFORMATION: This article is sold without warranty expressed or implied. No warranty or representation is made as to this products ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the manner in which it is INSTALLED, USED and/or MAINTAINED. THE USER ASSUMES ALL RISK. By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these MetalCloak products from Armored Works, LLC, its affiliates and distributors and agents as is and with all faults. The entire risk as to the quality and performance of these MetalCloak products is with the purchaser. Working on your vehicle can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or safety critical work to a skilled mechanic. We take no responsibility for the incorrect use and/or installation of MetalCloak products.

Section 1: Tools & Notes on Installation



Tools Required: This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets.



Socket & Ratchet Wrench

6mm Allen Wrench



17mm Socket

15mm Socket



HOW TO USE THIS GUIDE: The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom and left to right.

Ram Model: Instructions may apply to multiple truck models but are labeled separately where appropriate.

Options: Because of the number of component options we offer, these instructions may contain steps that will not match your particular configuration. You can skip these steps.

Images: Pictures are provided, and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc.) found in the images.

Installation Notes: Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email techhelp@metalcloak.com

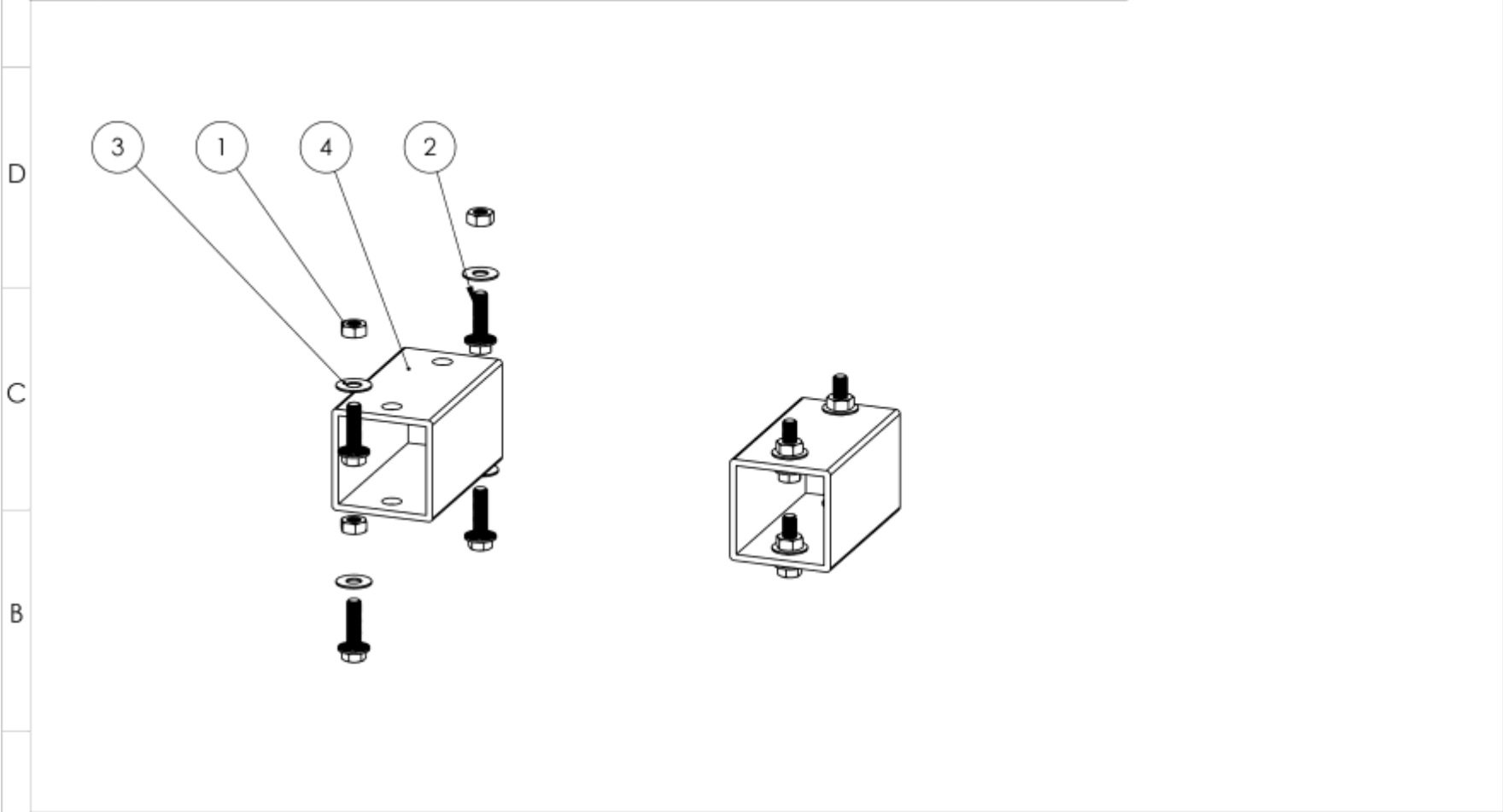
QUESTIONS: Any questions or comments about the instructions? Call us at 916-631-8071 M-F 7:00 AM – 5:00 PM PST.

Section 2: Product Components



DC-0001 Rev B

	1	2	3	4	5	6	7	8
	ITEM	PART NUMBER				QTY.		
E	1	FM-10140 TOPLOCK NUT, M10-1.5L X 8H STL C10 ZINC				8		
	2	FM-10326 HHCS SERRATED FLANGE, M10-1.50 X 36L STL C8.8 ZINC				8		
	3	FS-06142 WASHER, 0.41ID X 1.0OD X 0.09TH STL ZINC				8		
	4	SS-8076 BASE TUBE, BUMP STOP SACER, RAM 2500				2		



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DO NOT SCALE DRAWING

PART NUMBER/DESCRIPTION
8044 BUMP STOP SPACER, 3IN FRAME SIDE REAR, RAM 2500 4TH GEN LATE

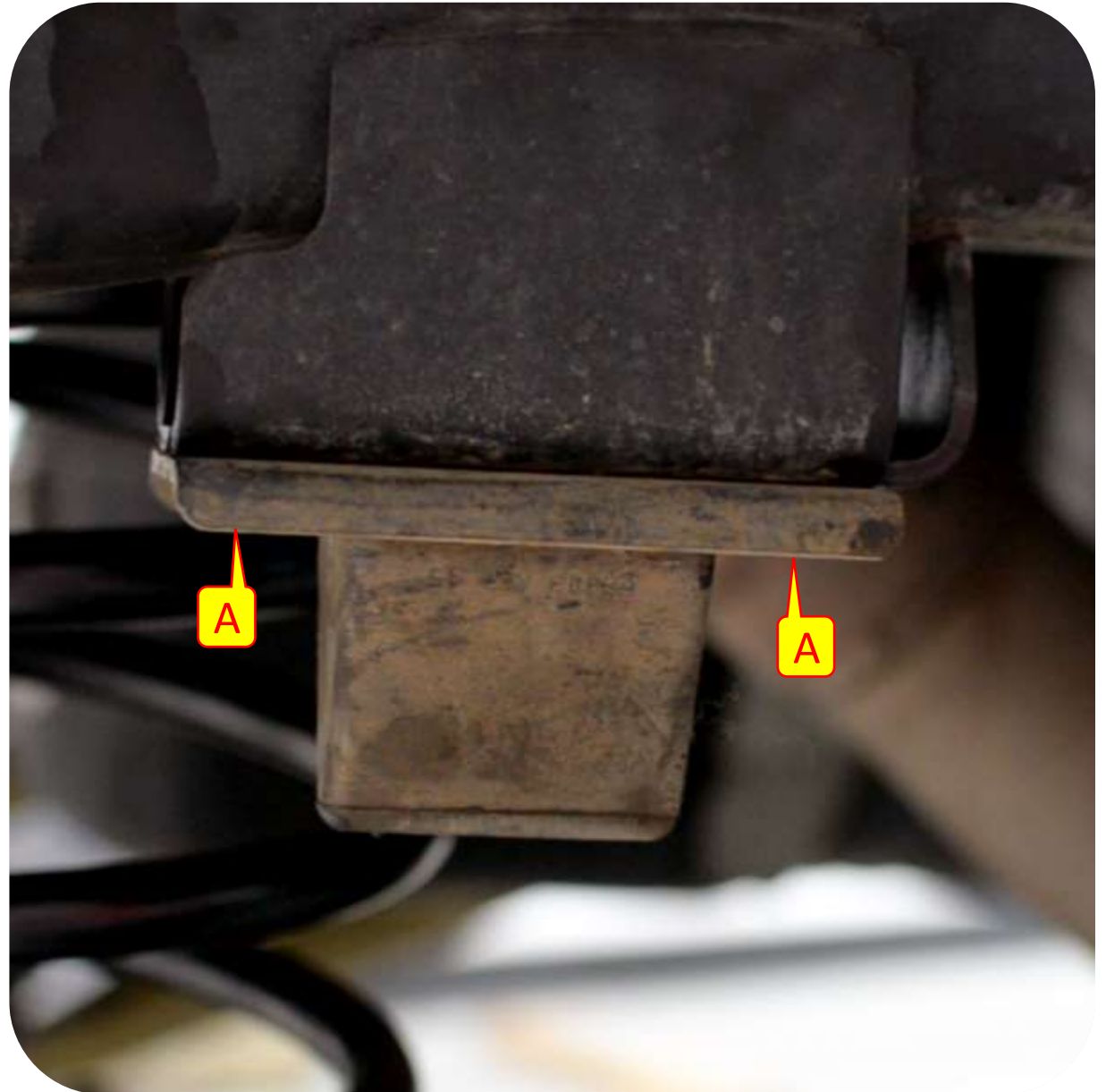
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Section 3: Installation Instructions



Step 1: Disconnect Rear Bump Stops

- A. Remove the rear bump stops using a 6mm allen wrench.



Section 3: Installation Instructions

Step 15: Install Rear Bump Stops

- B. Install the rear bump stop brackets into the stock location using the provided hardware.
- C. Using a 15mm socket tighten the bump stop bracket.
- D. Using the provided hardware attach the stock bump stops to the bump stop bracket.
- E. Using a 15mm socket and 17mm wrench tighten the bump stop to the bracket.

